

Machining services : Cuttings, drillings, millings, rebates, rails.



Possible finishing:

1. Drilling with standard diameters of 6,10,12 mm; other diameters upon request.

2. External and internal rectangular rebates giving a 2, 10, 20 mm radius corner, other radius upon request.

- a. Horizontal rails,
- b. Vertical rails,
- c. Single or double rails,
- d. Embedded or semi-embedded rails,
- e. Circular windows (not opened),
- f. or rectangular with a minimum radius fillet of 10 mm,
- g. Peripheral rebates.

Tooling machine with numerical control:

Working length :15 meters
Working width : 3,15 meters



3. Cuts:

- a. Horizontal and vertical cuts maximum panel thickness 135 mm,
- c. Curved cuts maximum panel thickness 55 mm,
- d. Recesses for locks with a minimum radius of 10 mm unless otherwise specified,

Vertical, horizontal, embedded or semi-embedded rails, from tooling to fitting .

Recesses for doors locks



4. Chamfers:

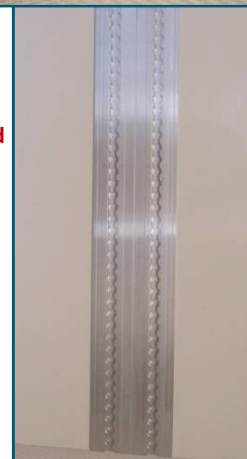
- a. 0° to 45° : maximum panel thickness 55 mm,
- b. 46° to 60° : maximum panel thickness 35 mm,
- c. Other dimensions and thicknesses upon request.

5. Machinable materials:

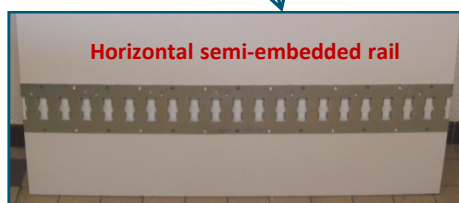
- a. Wood or plywood,
- b. GRP,
- c. PU foam,
- d. PET foam,
- e. Polypropylene (Honeycomb),
- f. Aluminium.



Vertical semi-embedded rail



Horizontal semi-embedded rail



For all form or special cuts, please send us a drawing in DWG or DXF format.

Our panels fulfill the specifications of the norm NFT 57-950-1 – Please see also our user's guide.

This document has no contract value. Characteristics are only given for information and may be changed according to variations of raw materials. Our sales and conditions terms are available upon request or on our website.